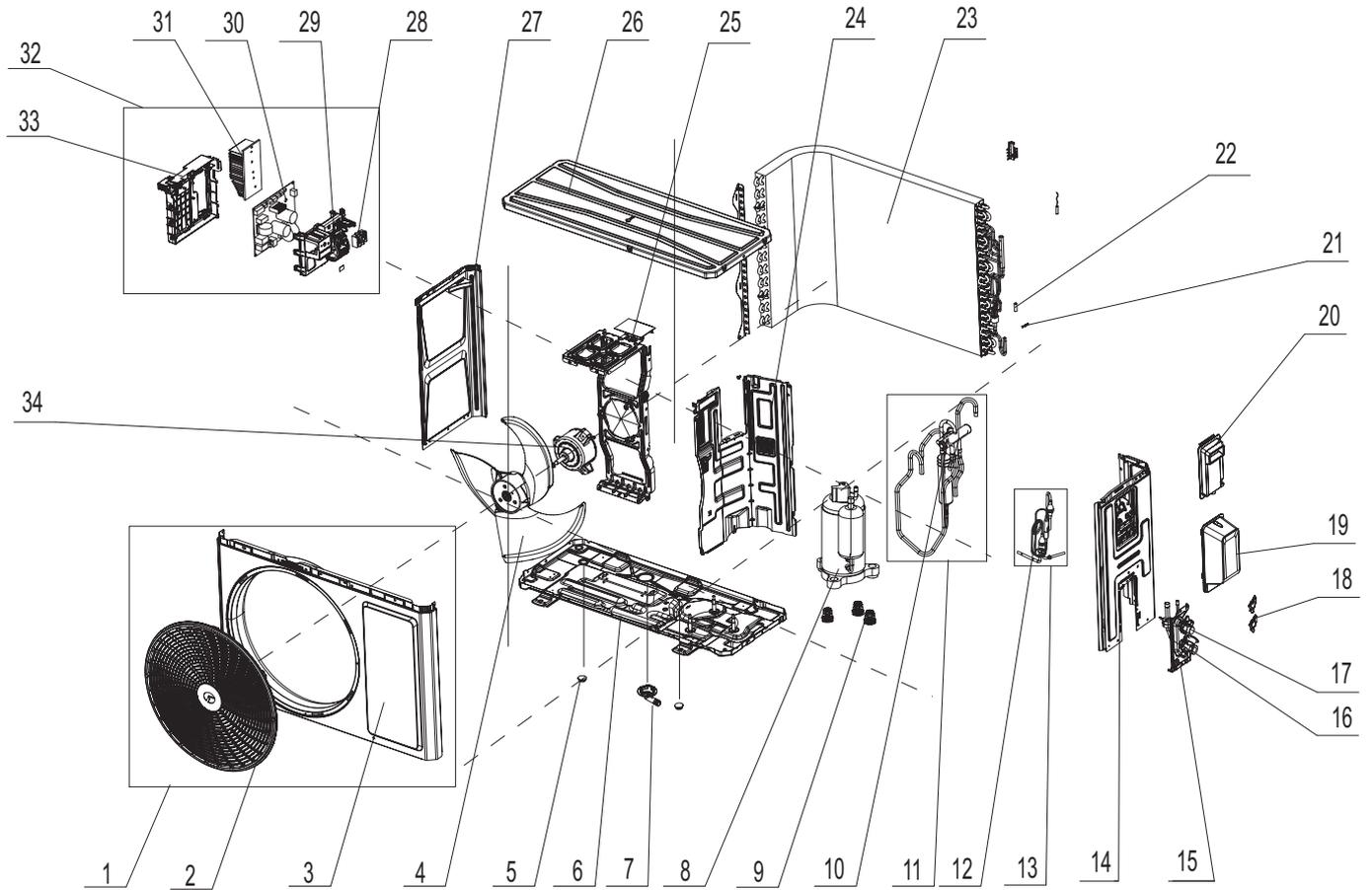


18K

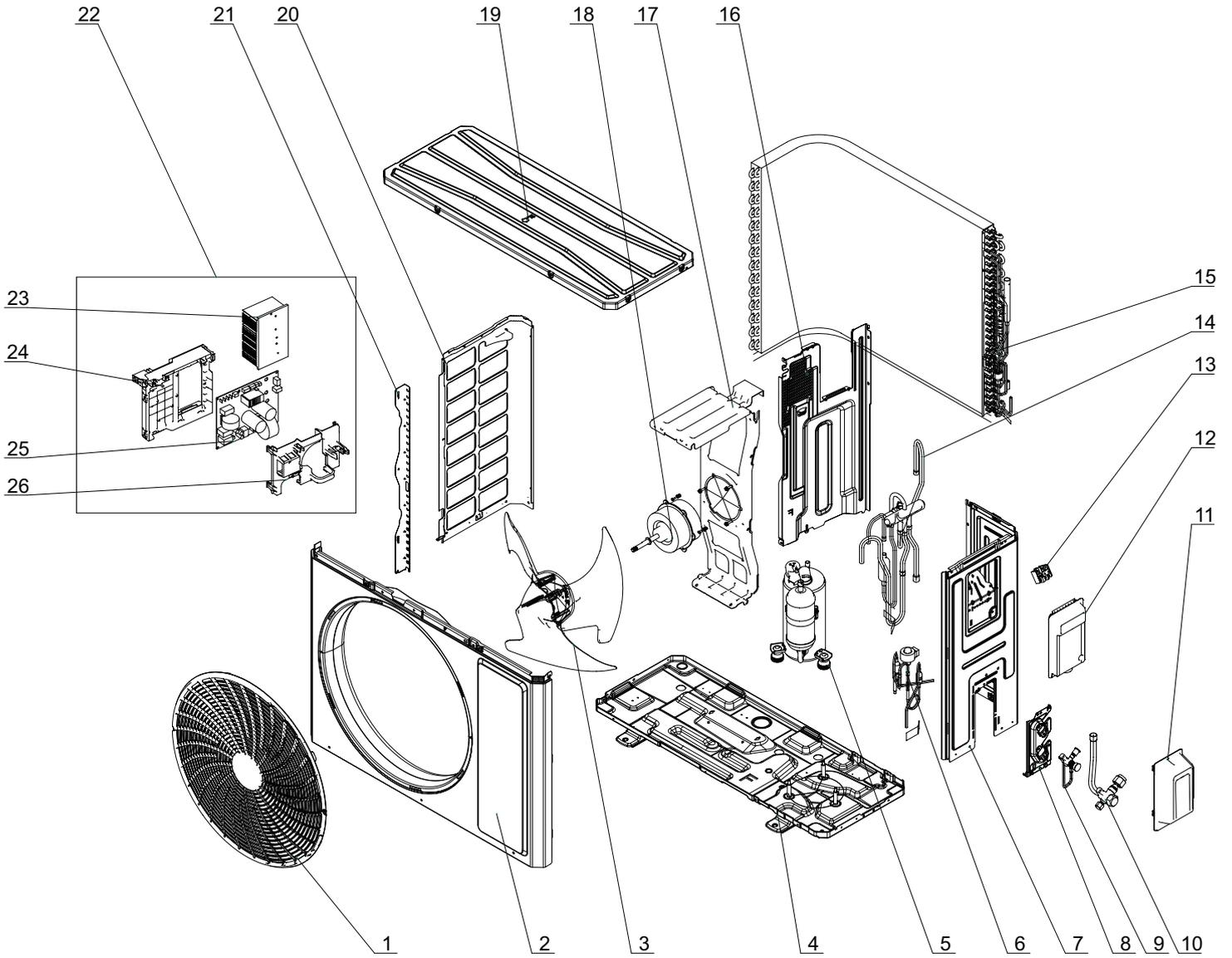


The component is only for reference; please refer to the actual product

NO.	Description
1	Front Panel Assy
2	Front grill
3	Front Panel
4	Axial Flow Fan
5	Drainage hole Cap
6	Chassis Sub-assy
7	Drainage Joint
8	Compressor and Fittings
9	Compressor Gasket
10	4-Way Valve
11	4-Way Valve Assy
12	Capillary Tube
13	Capillary Tube assy
14	Right Side Plate Assy
15	Valve Support
16	Cut-off valve 1/2(N)
17	Cut-off valve 1/4(N)
18	Valve Support Block
19	Valve Cover
20	handle
21	Sensor Insert
22	Temp Sensor Sleeving
23	Condenser Assy
24	Clapboard Sub-Assy
25	Motor Support Sub
26	Top Cover Sub-Assy
27	Left Side Plate
28	Terminal Board
29	Electric Box Cover
30	Main Board
31	Radiator
32	Electric Box Assy
33	Electric Box
34	Brushless DC Motor

Some models may not contain some parts, please refer to the actual product.

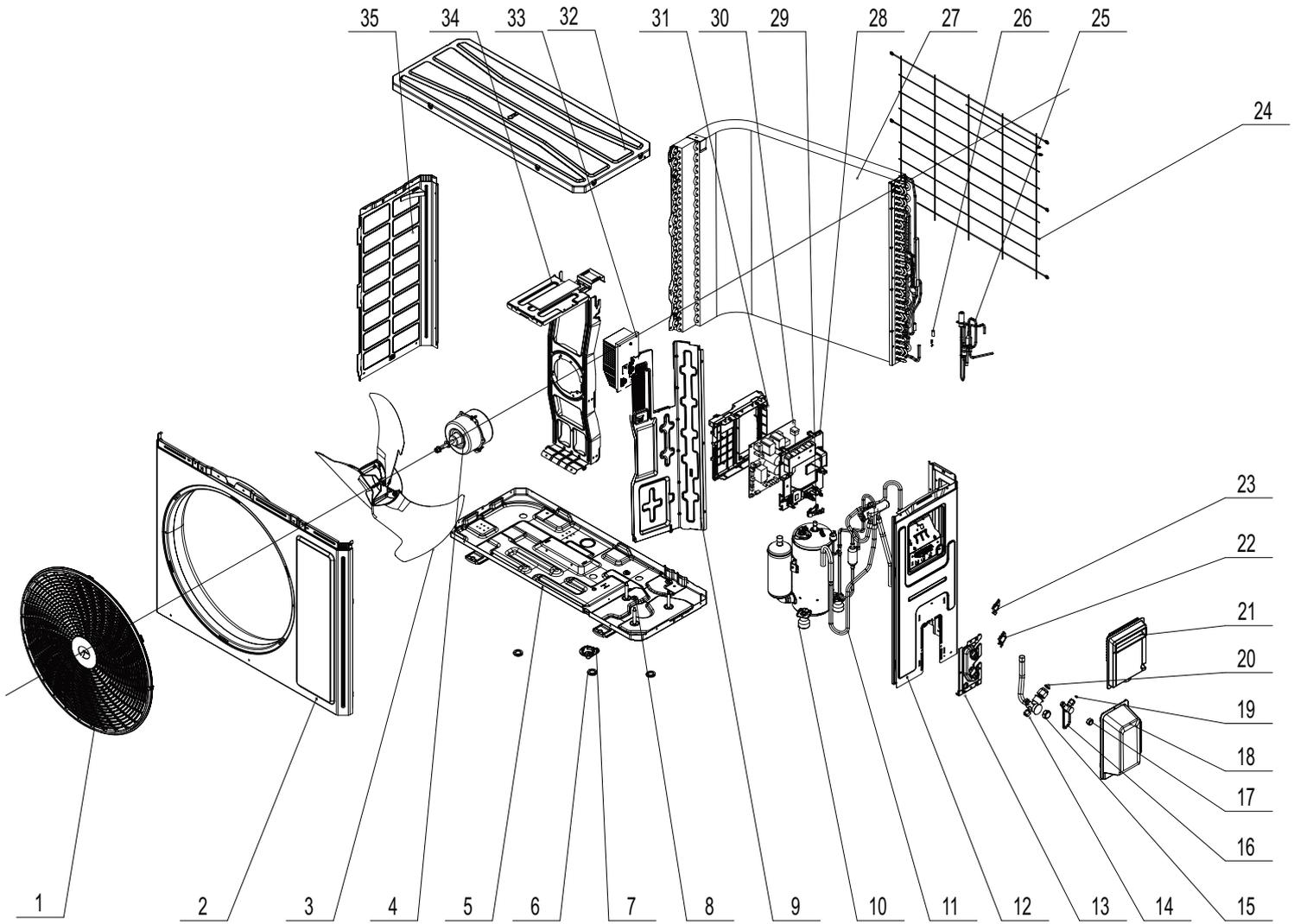
21/24K



The component is only for rerefence;please refer to the actual product

NO.	Description
1	Front Grill
2	Front Panel
3	Axial Flow Fan
4	Chassis Sub-assy
5	Compressor and Fittings
6	Electronic Expansion Valve
7	Right Side Plate
8	Valve Support
9	Cut-off valve 1/4(N)
10	Cut-off valve 5/8(N)
11	Valve Cover
12	Handle
13	Terminal Board
14	4-Way Valve Assy
15	Condenser Assy
16	Clapboard Assy
17	Motor Support
18	Brushless DC Motor
19	Top Cover Assy
20	Left Side Plate
21	Condenser Left Border Plate
22	Electric Box Assy
23	Radiator
24	Electric Box
25	Main Board
26	Electric Box Cover

Some models may not contain some parts, please refer to the actual product.



The component is only for reference; please refer to the actual product

NO.	Description
1	Front Grill
2	Cabinet
3	Axial Flow Fan
4	Brushless DC Motor
5	Chassis Sub-assy
6	Drainage hole Cap
7	Drainage Joint
8	Cushioned Nut
9	Clap Board Assy
10	Compressor and Fittings
11	4-Way Valve Assy
12	Right Side Plate Assy
13	Valve Support Sub
14	Cut-off Valve
15	Back Cover Nut
16	Cut-off valve 1/4(N)
17	Back Cover Nut
18	Valve Cover
19	Union Nut
20	Union Nut
21	Handle
22	Supporter
23	Valve Support Block
24	Rear Grill
25	Electronic expansion valve member
26	Temperature Sensor
27	Condenser Assy
28	Electric Box Cover
29	Tube Clip
30	Main Board
31	Electric box
32	Top Cover-assy
33	Motherboard radiator
34	Motor Support Sub-Assy
35	Left Side Plate

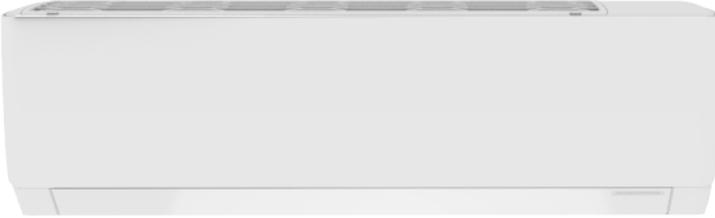
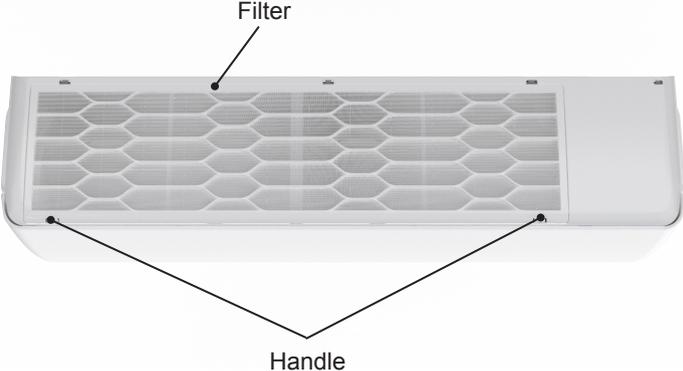
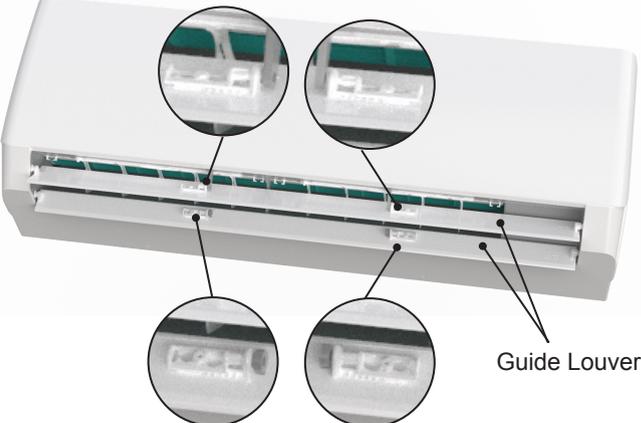
Some models may not contain some parts, please refer to the actual product.

11. Removal Procedure

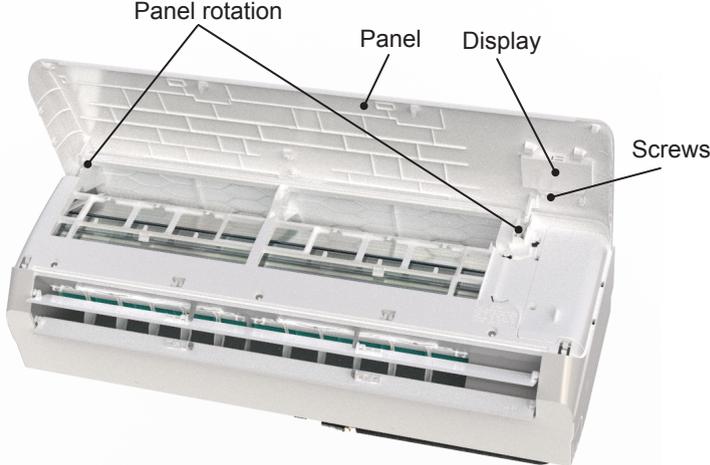
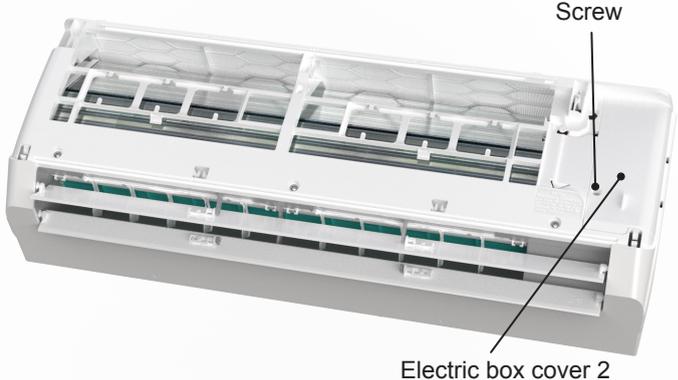
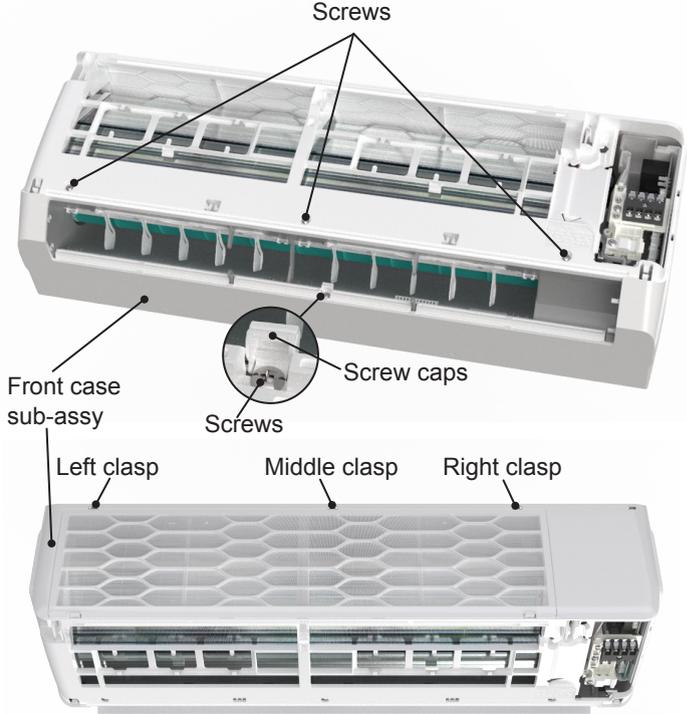
11.1 Removal Procedure of Indoor Unit



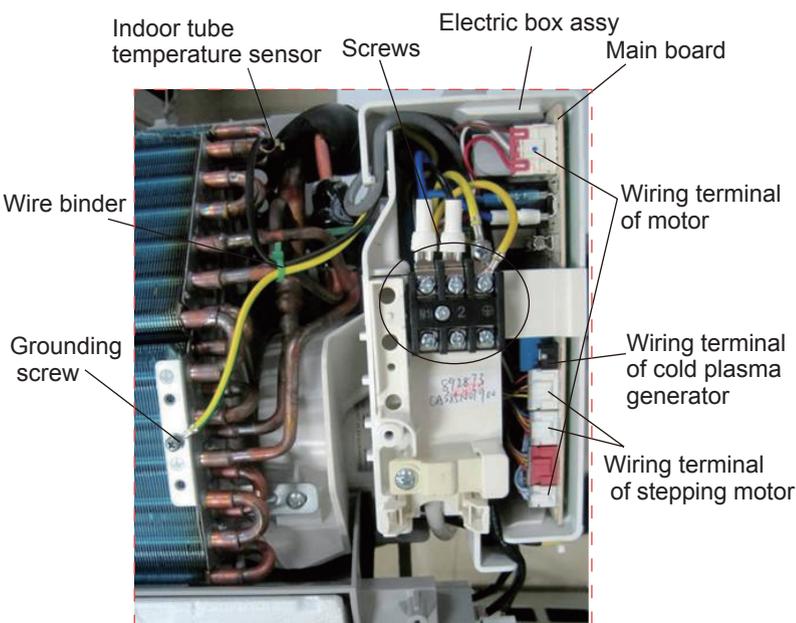
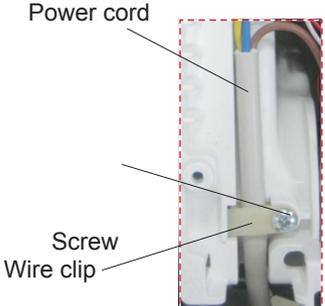
Caution: discharge the refrigerant completely before removal.

Step	Procedure
Before disassemble	<p data-bbox="185 585 675 650">Turn off the air conditioner and disconnect the power before disassemble the air conditioner.</p> 
1. Remove filter	<p data-bbox="185 1153 708 1257">Hold the handle on the filter, pull it upwards to let the clasp at the top part of the filter loose, push it forwards and then the filter can be pulled out.</p> 
2. Remove upper and lower guide louver	<p data-bbox="185 1727 786 1865">Push out the plug pin on upper and lower guide louver, Bend the guide louver with hand and then separate the guide louver from the crank shaft of step motor to remove it.</p> 

11. Removal Procedure

Step	Procedure
<p>3.Remove panel</p>	<p>Open the front panel; separate the panel rotation shaft from the groove fixing the front panel and then removes the front panel.</p> <p>Note: The display of some models is fixed on the panel; unscrew the screws fixing the display on the panel before removing the panel.</p> 
<p>4.Remove electric box cover 2</p>	<p>Remove the screws on the electric box cover 2 to remove the electric box cover 2.</p> 
<p>5.Remove front case sub-assy</p> <p>a</p> <p>Remove the screws fixing front case.</p> <p>Note: (1) Open the screw caps before removing the screws around the air outlet. (2) The quantity of screws fixing the front case sub-assy is different for different models.</p> <p>b</p> <p>Loosen the clasps at left, middle and right sides of front case. Lift the front case sub-assy upwards to remove it.</p>	

11. Removal Procedure

Step	Procedure
6.Remove electric box assy	
a	<p>Remove the screw fixing electric box assy.</p> 
b	<p>① Cut off the wire binder and pull out the indoor tube temperature sensor. ② Screw off one grounding screw. ③ Remove the wiring terminals of motor, cold plasma generator and stepping motor. ④ Remove the electric box assy. ⑤ Screw off the screws that are locking each.</p> 
c	<p>Twist off the screws that are locking the wire clip and loosen the power cord. Remove the wiring terminal of power cord. Lift up the main board and take it off.</p>  <p>Instruction:Some wiring terminal of this products is with lock catch and other devices.The pulling method is as below: 1.Remove the soft sheath for some terminals at first, hold the circlip and then pull out the terminals, 2.Pull out the holder for some terminals at first(holder is not available for some wiring terminal). hold the connector and then pull the terminal.</p> 